



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4653-045

Job Sheet 167170-E



Part No: D4653-045

Job Qty: 24 ea

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	24 Ea		11/29/17	0.00	0.00	Start Up Large Fab1	D46 17/11/15
110	Packaging	24 pcs		11/29/17	0.00	0.00	Packaging1	D46 17/11/15
120	Large Fab	24 pcs		11/29/17	0.00	8.60	Large Fab 2	D46 17/11/15
130	QC	24 pcs		11/29/17	0.00	0.00	QC9	D 17-11-21
140	QC	24 pcs		11/29/17	0.00	0.00	QC5	D 17-11-21
150	HandFinish	24 pcs		11/29/17	0.00	0.98	HandFinish1	2017-11-23 JSC
160	QC	24 pcs		11/29/17	0.00	0.00	QC7	D46 17-11-23
170	Small Fab	24 pcs		11/30/17	0.03	0.45	Small Fab	D46 17-11-23
180	QC	24 pcs		11/30/17	0.00	0.00	QC5	D46 17-11-23
190	Packaging	24 pcs		11/30/17	0.00	0.00	Packaging3	D46 17-11-23
200	QC21-SA	24 Ea		11/30/17	0.00	0.00	QC21	D46 17-11-23

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4653-7	24	4	0	0
	D4653-9	24	19	0	0
170-Small Fab	D4654-3 GA	24	56	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/17 1:51 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DISPOSITION ☐ Network ☐ Scrap ☐ As-is ☐ Improved	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube</td> <td>Cross tube</td> <td>Water Jet</td> <td>Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> </table>				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier														
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		QTY Effective :		MRB (QSI042) Approval																														
		Disposition		Completed By																														
				Lead hand / Supervisor Approval Verification																														
				QC / QA Coordinator Approval																														
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**D4653 - 045****Start up Operation**

Mfg Date: 11/15/17
Job No: 167170 - E

PART NO:
Revision:
Operation:
Change No: